



Contacts and Manufacturing Facilities

Corporate Information

United Sugars Corporation
7803 Glenroy Road, Suite 300
Bloomington, MN 55439

(952) 896-0131 General Phone

Raymond Smith
rsmith@unitedsugars.com
Facilities and Quality Director
(952) 896-0426 Phone
(952) 896-0400 Fax

Manufacturing Sites (Same contact for all facilities as listed above)

American Crystal Sugar
Box 600, Highway 75 South
Crookston, MN 56716

American Crystal Sugar
County Highway 44 North
Drayton, ND 58225

American Crystal Sugar
1002 Business Highway 2
East Grand Forks, MN 56721

American Crystal Sugar
121 Highway 81 NE
Hillsboro, ND 58045-9219

American Crystal Sugar
2500 North 11th Street
Moorhead, MN 56560

Minn-Dak Farmers Cooperative
7525 Red River Road
Wahpeton, ND 58075

Sidney Sugars, Inc.
35140 County Road 125
Sidney, MT 59270

United States Sugar Corporation
1731 South W.C. Owen Avenue
Clewiston, FL 33440